

HOW TO WELDING PPR PIPE

Step 1: Use PPR CUTTER to cut the pipe, and the cut should be smooth and free of burrs



Step 2: Clean the welding parts of pipes and fittings to avoid sand, dust, and other damage to the quality of the joints.



Step 3: choose right size welding head and heated to 260° C.



Step 4: mark the weld depth on the pipe



Step 5:At the same time, the pipe and pipe fittings are inserted into the fusion splicer and heated according to the specified time.



Step 6:After heating, push the pipe and pipe fittings vertically and maintain them for more than 5 seconds, not too hard to prevent bending.

